Abstract
Most electrical engineers are at least familiar with the different ratings of ceramic capacitors, such as C0G and X7R. In many applications, the meaning of these character codes is relatively unimportant as some other factor, like price or size, may be driving component selection. Designers must be wary, however, as choosing the wrong combination of capacitor dielectric and applied voltage can have critical performance implications for the associated circuit. For class two dielectrics, the change in bulk capacitance with DC bias can be substantial. Understanding why this happens and how to choose a proper ceramic capacitor can eliminate this common pitfall.
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Multilayer ceramic capacitors (MLCC) have many advantages in modern electronic design, including small size, high withstand voltage, and long service life. They have become the first choice of engineers for most common bulk capacitance needs, including precision filters, resonators, power supply bypass devices, and decoupling elements. The basic structure of MLCC's is shown in Figure 1, where a ceramic insulator separates multiple metal electrodes. The geometry of the electrodes, the thickness of the dielectric insulator, and material properties of the ceramic all factor into the total capacitance and the second-order dependencies.

Typically, MLCC's are divided into class 1 and 2 devices based on their dielectric material properties. Class 1 capacitors are the most robust with the fewest sensitivities and are usually built from TiO₂. They also exhibit lower capacitance per unit volume and are often employed in high precision circuits requiring constant impedance.

Class 2 devices, on the other hand, are denser with higher overall capacitance and are also more sensitive to both temperature and applied DC voltage. This is almost entirely due to the BaTiO₃ dielectric and the unique properties this ceramic material exhibits.

BaTiO₃ is a ferroelectric material that exhibits the phenomenon of spontaneous polarization and anti-polarization. It belongs to the perovskite group because it shares oxygen atoms at all four corners in the tetragonal phase, as shown in Figure 2. BaTiO₃ is an ideal material for manufacturing MLCC's because of its high dielectric constant at room temperature. For example, the dielectric constant of perovskite BaTiO₃ ceramics is as high

![Figure 1: Basic MLCC construction](image1.png)

![Figure 2. BaTiO₃ in the tetragonal phase](image2.png)
as 7000, while that of other ceramics, such as TiO₂, is between 20 and 70. For these reasons, BaTiO₃ has become the best choice for manufacturing high capacitance multilayer ceramic capacitors.

When the temperature is lower than the Curie point, one crystal axis (c-axis) elongates. The other crystal axis shrinks slightly and changes to the tetragonal phase, as shown in Figure 3. At this point, the tetravalent Ti atom located in the axial direction of the cell is far away from the center of the cell and polarized. In other words, when the temperature is lower than the Curie point, the crystal structure appears asymmetric. This type of polarization is called self polarization, and the effect of temperature on the dielectric constant is significant.

BaTiO₃ ceramics are a microcrystalline aggregate (polycrystal) with a submicron diameter. These fine crystals are called grains, and the crystal structure is arranged, as shown in Figure 4.

When the temperature is lower than the Curie point, these grains are randomly divided into domains in many directions. In each domain, the crystal axis direction is the same in each domain, known as spontaneous polarization. When BaTiO₃ ceramics are heated above the Curie point, the crystal structure changes from tetragonal to cubic phase, and the spontaneous polarization domain disappears. Similarly, when it is cooled below the Curie temperature, the cubic phase changes to the tetragonal phase, and the grains are squeezed to produce stress. Below this temperature point, a small number of small domains appear in the grain, and the spontaneous polarization of each domain can be easily reversed by a low-intensity electric field. Because the relative dielectric constant corresponds to the spontaneous polarization per unit volume, a very high capacitance value can be obtained.
The change of capacitance with applied voltage does not lie in the spontaneous polarization of the domain in the grain structure but in the reversal of spontaneous polarization, which affects the relative dielectric constant. When the spontaneous polarization is reversed without electric field stress (DC bias), MLCC's exhibit a high dielectric constant and a high capacitance value.

When the external electric field acts on the self polarization process, the spontaneous polarization reversal is unlikely, and the capacitance value will be much lower. This mechanism is responsible for decreasing capacitance under the action of DC bias.

Many engineers are used to the qualities and nuances of tantalum capacitors and aluminum electrolytic capacitors in circuit design. They are constructed from non-ferroelectric, low dielectric constant materials, and their high capacitance values are obtained through the very high electrode area and minuscule dielectric thickness. Unlike MLCC's, their capacitance is independent of the voltage applied. Therefore, it is necessary for design engineers to understand the DC bias characteristics of ceramic capacitors and how different materials and manufacturing techniques impact them.

The DC bias characteristics of MLCC's vary with different dielectric temperature coefficients. Ceramic capacitors made by class 1 dielectrics (COG, u2j, etc.) with temperature compensation are paraelectric ceramics, and the capacitance value will not change much with the applied voltage. Class 2 ceramic capacitors built with BaTiO$_3$ dielectric (X7R, X5R, etc.) exhibit a substantial decrease in capacitance value under increasing DC bias. A comparison is shown in Figure 5 for several different ceramic capacitors.

To reduce the influence of DC bias, ceramic capacitor manufacturers use different kinds of rare metals to adjust BaTiO$_3$ based crystals. Because other manufacturers use different compositions, the DC bias characteristics of ceramic capacitors are also different. The electrical design engineer must research the differences in DC bias characteristics among other manufacturers during the component selection phase.

![Figure 5. DC bias effect on capacitance for different capacitor classes](image)
Unlike many other families of capacitors, MLCC’s come in different classes with surprising temperature and DC voltage dependencies. In addition, these dependencies can vary from manufacturer to manufacturer and require designers to research their component selections carefully.

As a leading passive device manufacturer, KYOCERA AVX has been focusing on researching ceramic capacitor technology for decades and has rich experience in improving the DC bias characteristics of ceramic capacitors. One example is shown in Figure 6, where the drop in capacitance across the voltage rating is only 45%, a significant improvement compared to many competitive options.

Understanding the DC bias dependency and the associated tradeoffs is critical to a successful design.

To learn more and see the available component options, visit KYOCERA AVX's website for more information.
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